



#13

COMBINED DECLARATION AND POWER OF ATTORNEY
FOR PATENT APPLICATION

I, the below named inventor, we hereby declare that:

Our residence, post office address and citizenship are as stated below next to our names.

We believe we are the original, first and sole inventors (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

A BUILDING PANEL AND PANEL CRIMPING MACHINE

having serial number 09/896,365.

We hereby state that we have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

We acknowledge the duty to disclose information which is material of the examination of this application in accordance with Title 37, Code of Federal Regulations, Section 1.56(a).

We hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

We hereby appoint Blaney Harper, Registration No. 33,897, Russell O. Paige, Registration No. 40,758 and Brian D. Lefort, Registration No. 43,747, as our attorneys, with full power of substitution and appointment of associate attorneys, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith.

Send all future correspondence to:

Blaney Harper, Esq.
Jones, Day, Reavis & Pogue
51 Louisiana Avenue, N.W.
Washington, DC 20001

*

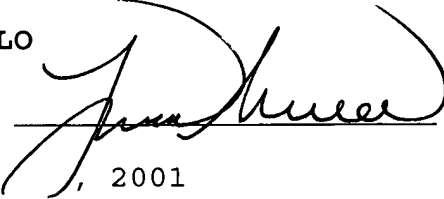
*

*

Full name of sole or first inventor:

FREDERICK MORELLO

Inventor's signature



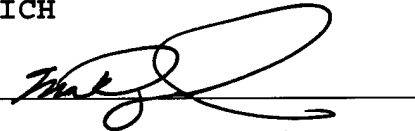
Date: 9/26, 2001

Residence: 304 Terlyn Drive
Johnstown, PA 15904
Citizenship: United States of America
Post Office Address: Same as Above

Full name of second inventor:

MATTHEW J. YAGODICH

Inventor's signature



Date: 9/26, 2001

Residence: 540 Vickroy Avenue
Johnstown, PA 15905
Citizenship: United States of America
Post Office Address: Same as Above